

LED Testing Standards and Harmonization

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Commission Internationale de l'Eclairage (CIE)









Contents

- The Need for Standardisation
- The Current Situation
- The Role of the CIE
- The New CIE Standard Test Method









- Imagine two labs given the same SSL device to measure
- The labs are in two different countries
- Each will test with different basic test parameters
- What will happen?







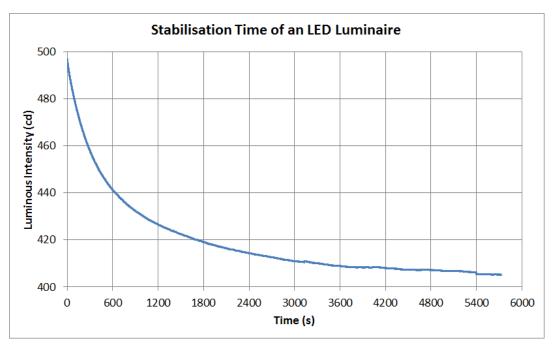


■ Imagine Lab 1 starts a test after 30 min warmup, Lab 2 waits

until full stabilisation

■ Lab 1: 419.1 cd

Lab 2: 405.2 cd



■ Lab 1 measures 3.4% higher than Lab 2







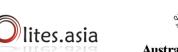


^{*} Sample data only

Imagine Lab 1 tests the device in its designed orientation, Lab 2 tests the device sideways

- Change in burning position → Change in heat sink efficiency
- Change in heat sink efficiency → Change in SSL device temperature
- Change in SSL device temperature → Change in lumen output
- Effect typically ~ 0.5% (sometimes exceeds 1%)

^{*} Sample data only, may not apply to these luminaires







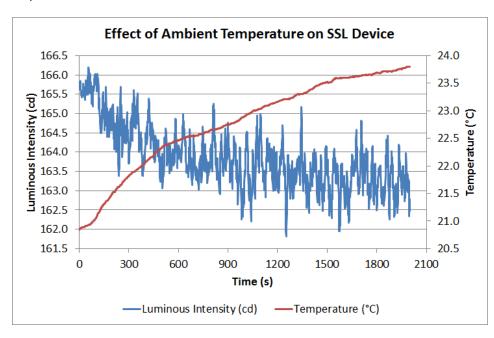


GHENES! Aitle and flate Kuala Lumpur, Malaysia



■ Imagine Lab 1 tests at 22°C, Lab 2 tests at 25°C

■ Effect typically ~ -0.5% / °C



■ Lab 1 measures 1.5% higher than Lab 2









^{*} Sample data only

- Just taking those three effects into account:
 - \rightarrow ~ 5% difference in measurements between Lab 1 and Lab 2!
- Also other possible differences:
 - Applied voltage/current;
 - Quality of power supply;
 - Quality of power meters;
 - Air flow;
 - Quality of testing/measurement equipment;
 - etc...
- It is very important that:
 - the two labs apply the same test conditions; and
 - there is a minimum quality requirement for the equipment.
- And that's why we need standardisation!









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The Current Situation

- Currently there are many different test methods used in different areas around the world for SSL products:
 - IESNA LM-79-08
 - EN test methods
 - IEC 62722, IEC 62612, IEC 62717
 - JIS C 7801 Am.1: 2012, JIS C 8152-2
 - Chinese CQC and GB standards
 - etc.
- These will have different levels of compatibility with each other.

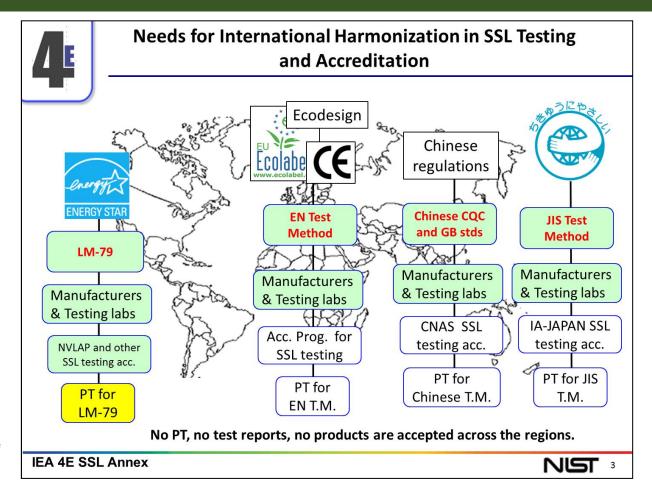








The Current Situation



From a presentation by Yoshi Ohno for the IEA 4E SSL Annex









The Current Situation

AIM

A unified global standard for harmonisation of testing of LEDs and SSL products

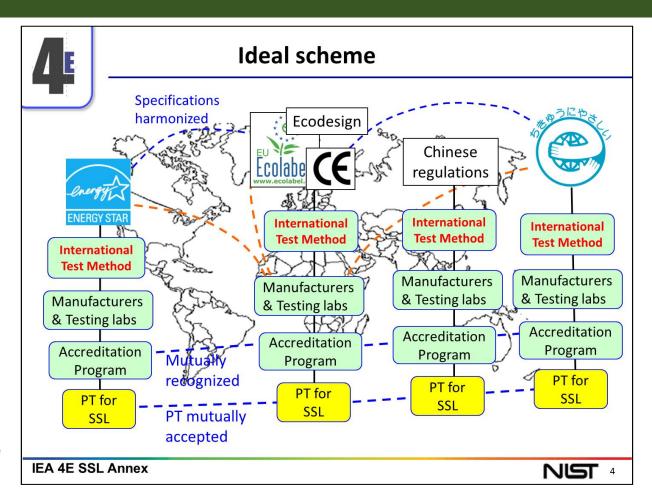








The Ideal Situation



From a presentation by Yoshi Ohno for the IEA 4E SSL Annex









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- The CIE is the International Commission on Illumination
- Abbreviated to CIE from its French form: Commission Internationale de l'Eclairage
- The global peak body on matters relating to the science and art of lighting
- Responsible for creating and maintaining standards and technical reports within the fields such as:
 - vision and colour;
 - photometry and radiometry;
 - lighting and signalling; and
 - photobiology









- Has seven scientific divisions:
 - Vision and Colour;
 - Measurement of Light and Radiation;
 - Interior Environment and Lighting Design;
 - Lighting and Signalling for Transport;
 - Exterior Lighting and Other Applications;
 - Photobiology and Photochemistry;
 - Image Technology
- Each of these divisions has Technical Committees which carry out the scientific work
- CIE also has national committees with voting rights at a general assembly and which support the CIE's interests within their jurisdiction





- CIE experts are on the BIPM's Consultative Committee on Photometry and Radiometry and provide advice in relation to the SI unit for light:
 - the Candela.
- Celebrated its official centenary in 2013: has been involved in standardisation and scientific research in this

area for over 100 years







- ISO delegated standardisation in lighting and colour to CIE
 - IEC develops PRODUCT STANDARDS (IEC TC34)
 - CIE develops FUNDAMENTAL AND APPLICATION STANDARDS

■ IEA 4E SSL Annex and CIE have a communique of

understanding











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- A CIE Division 2 Technical Committee worked on the standard:
 - TC2-71: CIE Standard on Test Methods for LED Lamps, luminaires and modules
- The TC has 37 members from 16 countries in 5 continents
- Working closely with CEN-TC169-WG7
- Finalising WD3 now!









- Has had significant difficulties establishing a consensus amongst the stakeholders:
 - Public testing labs;
 - LED/Lighting manufacturers;
 - Test equipment manufacturers;
 - Regulatory bodies;
 - NMIs;
 - etc...









- Also needed a consensus with the CEN-TC169-WG7 working group, whom we were partnering in the development
- It will be technically identical to the CEN standard EN13032 4, which will also be released soon









- The draft Standard defines standard test conditions and requirements for equipment
- It covers electric, photometric and spectral/colorimetric properties
- It covers LED lamps, LED luminaires and LED modules
- Testing should ideally be performed according to the standard test conditions









- Some of the standard test conditions have tolerances to take into account practical laboratory situations
- Example 1:
 - The ambient test temperature should be 25°C
 - In practice it can be in the range 25 ± 1.2 °C
- Example 2:
 - The air should be still
 - In practice it is allowed to be up to 0.2 m/s
- Note: complying with the limit must take into account the uncertainty of calibration of the device
 - Eg: thermometer calibration 0.2 °C









- If the standard test conditions are not met, then a correction must be made
- For example:
 - A test is made with ambient temperature of 23°C
 - This is outside the range 25 ± 1.2 °C
 - An additional test must be made, eg: with the device in a temperature controlled chamber, to correct the measured value to what it would be if the test were performed at 25°C









■ The standard covers measurement using both integrating spheres and goniophotometers and also other types of equipment













- Measurements must be traceable
 - Equipment must be properly calibrated
 - Traceability chain must be maintained back to a national laboratory (National Measurement Institute)
- All test reports must contain a statement of uncertainty of measurement
 - The standard gives a guide for how to make an uncertainty budget









 With support of the ISO, IEC, IEA, the new CIE Standard International Test Method for LED Lamps, LED Modules and LED Luminaires will become

a truly global standard









Thank you for your kind attention!

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